## Dry Bulk Products

## **Products for Blowers**

## **Blower Air Relief Valves**

| Application:         | Designed specifically for use on tractor mounted air blowers. The 2182 air relief valves have a temperature compensated pressure relief setting to accommodate the high temperatures and dynamic air produced by the blower. If a system blockage were to occur, the valves are designed to vent to atmosphere once the valve pressure setting is achieved.  |
|----------------------|--|
| Standards:           | <ul> <li>The 2182 valve will relieve at the ordered set pressure at a temperature of 400°F (204°C).</li> <li>At room temperature 73°F (22°C) the 2182 valve will relieve approximately 4 PSI higher than the ordered set pressure.</li> <li>The product label shows the set relief pressure at the blower operating temperature, plus the relief pressure at 73°F (22°C) (for testing purposes). Depending on the blower type, amount of vibration, and operating temperature a difference of observable set pressure may occur. Example: 2182-18 is set to relieve at 18 PSI while at operating temperature. This same valve will test at 22 PSI while at room temperature on a test bench. Both set points are listed on the label.</li> <li>Available with 2" male or female NPT connections</li> </ul> |
| Materials:           | Aluminum anodized hard coat body, white food grade silicone poppet and diaphragm   |
| Features & Benefits: | <ul> <li>The popular pressure setting for truck mounted blowers is 20 PSI. Valves are available for other applications with temperature compensated pressure settings of between 3 PSI and 24 PSI. Customer should request set pressure at time of order.</li> <li>High relieving capacity varies between 800 SCFM and 1700 SCFM depending upon the chosen set pressure; for specific relief rates please refer to our graph on page 7 or contact Dixon<sup>®</sup>.</li> <li>Installed cup seal deters tampering</li> <li>Anodized aluminum body reduces thread galling</li> </ul>  |





| Part #   | Connection   |
|----------|--|
| 2182F/xx | 2" NPTF air relief valve with special factory setting, see note xx below |
| 2182F/18 | 2" NPTF air relief valve 18 PSI setting                                  |
| 2182F/20 | 2" NPTF air relief valve 20 PSI setting                                  |
| 2182/xx  | 2" NPTM air relief valve with special factory setting, see note xx below |
| 2182/18  | 2" NPTM air relief valve 18 PSI setting                                  |
| 2182/20  | 2" NPTM air relief valve 20 PSI setting                                  |

• Request the required pressure setting when ordering (xx refers to choice of pressure setting).

• See chart on page 6 for factory pressure range offered.

• See page 21 for air relief testing equipment

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